

# TAHARA

Model : MSD-90E/64M02KZ2-AP(E4)

Single layer (Double station / 4 parisons)

## Extruder

Screw Diameter	mm	90
Screw L/D		28

## Clamping Unit

Max Mold size	Width	mm	600
	Height	mm	410
	Thickness	mm	120 x 2
Mold opening stroke		mm	220
Clamping Force		kN	150
Dry Cycle		sec	2.67
Pitch	4 parisons	Mm	120

## Machine Dimension

Width	mm	6,030
Depth	mm	5,110
Height	mm	3,190

## Energy Consumption

Mold Cooling	L/min	30
Air Consumption	NI/min	1,000~2,000

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.