

TAHARA

Model : MSD-70E/53M-AP(E4)

Single layer (Double station / 4 parisons)

Extruder

Screw Diameter	mm	70
Screw L/D		28

Clamping Unit

Max Mold size	Width	mm	380
	Height	mm	320
	Thickness	mm	120 x 2
Mold opening stroke		mm	180
Clamping Force		kN	70
Dry Cycle		sec	2.3
Pitch	4 parisons	mm	90

Machine Dimension

Width	mm	4,220
Depth	mm	4,350
Height	mm	2,590

Energy Consumption

Mold Cooling	L/min	20
Air Consumption	NI/min	1,000~2,000

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.