

TAHARA

Model : MSE-40E/32M-AP(T2)

Single layer (Single station / 2 parisons)

Extruder

Screw Diameter	mm	40
Screw L/D		28

Clamping Unit

Max Mold size	Width	mm	220
	Height	mm	240
	Thickness	mm	85 x 2
Mold opening stroke		mm	110
Clamping Force		kN	30
Dry Cycle		sec	1.3
Pitch	2 parisons	mm	90

Machine Dimension

Width	mm	2,100
Depth	mm	3,200
Height	mm	2,412

Energy Consumption

Mold Cooling	L/min	15
Air Consumption	NI/min	400~600

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.