

TAHARA

Model : HPS-50E/05B(T2)

Single layer (Single station / 2 parisons)

Extruder

Screw Diameter	mm	50
Screw L/D		28

Clamping Unit

Max Mold size	Width	mm	380
	Height	mm	280
	Thickness	mm	120 x 2
Mold opening stroke		mm	300
Clamping Force		kN	50
Dry Cycle		sec	5.0
Pitch	2 parisons	mm	170

Machine Dimension

Width	mm	1,856
Depth	mm	4,100
Height	mm	3,061

Energy Consumption

Mold Cooling	L/min	15
Air Consumption	NI/min	400~600

Consumption will vary depending on the conditions of the flash cooling air and blowing air.



This machine is an example.

We'll offer the most suitable blow molding machine according to your request like shape and size of the machine, resin, layer composition and necessary production amount.